SUPPLEMENT B

General Drilling/Construction Plan for Foamed-In Slotted Liner Injection Wells

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- 1. Drill a 12-1/4" hole to ~ 800 ' using water-base drilling mud. Run and cement 9-5/8" 36# J-55 casing from 800' to surface.
- 2. Drill 8-3/4" hole to \sim 3,350 ft. Run and cement 7" 23# J-55 casing from 3,350' to surface.
- 3. Drill out wiper plug and drill 6 1/4" hole to ~3400'. POOH
- 4. RIH with a 6 ¼" bit on ~850 ft of 5" 15# J-55 liner. Bottom 800' of liner slotted 2" X 200M, 24R, 6"C.
- 5. Foam drill in liner to TD = \sim 4150'; TLH @ \sim 3300'. POOH.
- 6. RIH with 4 $\frac{1}{2}$ " bit to ED = ~4150'. Circulate hole clean and change hole over to fresh water. POOH & LD drill pipe.
- 7. Run 5" X 7" compression set packer equipped with a polished bore receptacle on 5" 15# K-55 tubing with a drive-on liner top seal below. Set seal on liner top and set packer @ ~3295'.
- 8. Circulate packer fluid down annulus and stab seal section into packer. Pressure test csg to 500# for 30 minutes.
- 9. Remove BOPE and land the on hanger in 15,000# compression. Install injection tree. Place well on injection.

Options: Cased hole logs can be run after liner installation or a pilot hole can be drilled to ED and open-hole logs run before the liner is foamed in if desired.